

Testing of Envirox[™] to the European Diesel Fuel Standard EN 590:2000

Envirox[™] is a diesel fuel borne catalyst that reduces fuel consumption by 5 to 10% and reduces both hydrocarbon and particulate emissions by up to 14%.

Envirox[™] has been added at its recommended treat rate to reference diesel fuel RF-73-A-93. The fuel with added Envirox[™] was independently tested against the European Diesel Fuel Standard EN 590:2000 and compared to the results obtained for the reference fuel.

The addition of Envirox[™] to the diesel fuel had no effect on the fuels properties. The reference and Envirox[™] treated fuels both fully met the EN590: 2000 specification:

General applicable requirements for EN 590:2000	Envirox [™] _		RF-73-A-93	Limits		Test method
				min	max	
Cetane number	51.7	4	50.8*	51.0		ASTM D613
Cetane index	51.6	*		46.0		150 4264
Density at 15 °C, kg m ³	836	~	836**	820	845	-ISO 12185
Polycyclic aromatic Hydrocarbons, % (m/m)	41	*	3.5**	8	n	IP 391
Sulfur content, mg kg ²	0	*	9 .	*	350	ISO 8754
Flash point, 'C	70	~	70**	55		150 2719
Carbon residue, % (m/m)	< 0.10	~	< 0.10*	151	0.20	ISO 10370
Ash content, % (m/m)	< 0.001	1	< 0.003*	52	0.01	ISO 6245
Water content, mg kg ³	39	4	49*	2	200	ASTM D174
Total contamination, mg kg ²		× .	. 24	12	24	IP 440
Copper strip corrosion, rating after 3 h at 50°C	1	×	16**	Class 1		150 2160
Oxidation stability, g m ³	10	~	6*	8	25	ASTM D227
Lubricity, corrected wear scar diameter (wsd 1,4) at 60°C, microns	233†	~	424*	2	460	ISO 12156-
Viscosity at 40 °C, mm ² s ¹	2.54	~	2.52**	2.00	4.50	150 3104
Distillation		~				ISO 3405
% (V/V) recovered at 250°C	38.8	4	40**	2	< 65	
% (V/V) recovered at 350°C	97.2	1	97**	85		
95 % (VM) recovered at, "C	341.9	*	335**	1	360	
Cold filter plugging point, temperate climate grade E, "C	-18	*	-18**		-15	EN 116

Tests carried out on CEC reference diesel fuel RF-73-A-93 containing EnviroxTM at the recommended treat rate by Intertek Caleb Brett Ltd (www.intertek- cb.com).

B The sulfur level depends on the sulfur in the fuel as Envirox[™] contributes to less than 0.02ppm at the recommended treat rate.

Tests marked with * were carried out by Saybolt UK Ltd. Tests marked with ** were carried out by Petrochem Carless Ltd.

Test marked with † were carried out by the Associated Octel Co. Ltd in 15 ppm sulfur diesel fuel.

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